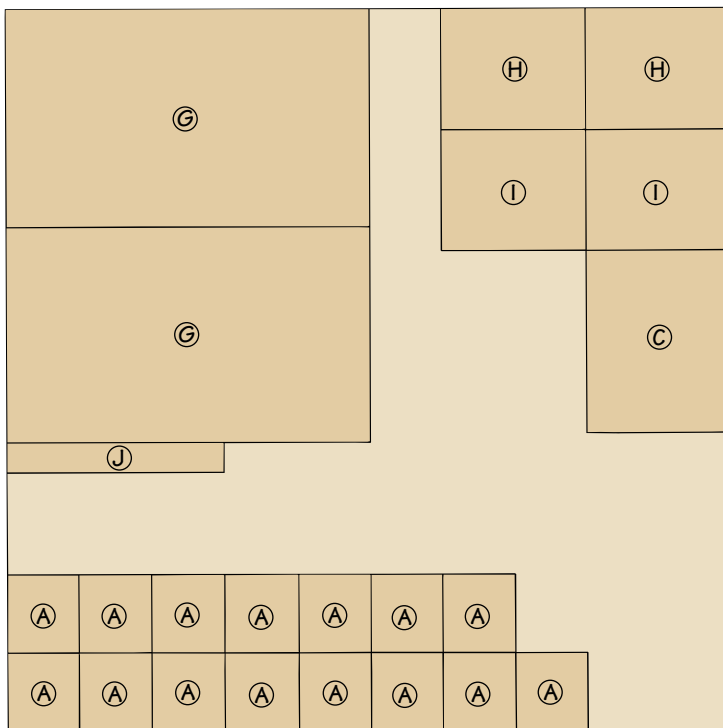
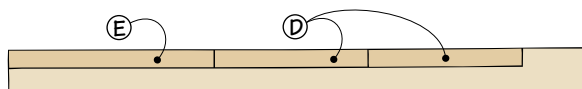


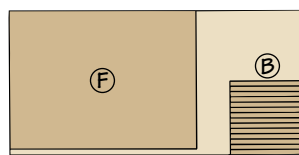
Drill Press Adjustable V-Block



60" x 60" - 3/4" PLYWOOD



3 1/2" x 48" - 3/4" HARDWOOD



12" x 24" - 1/4" HARDBOARD

Materials

V-Block

- A Plates (15) 6 1/2 x 6 - 3/4 Plywood
- B Splines (14) 7/16 x 6 - 1/4 Hardboard

Alignment Jig

- C Base (1) 12 x 15 5/16 - 3/4 Plywood
- D Side Rails (2) 3/4 x 1 1/2 - 12 3/4
- E Back Rail (1) 3/4 x 1 1/2 - 16 13/16
- F Alignment Plate (1) 11 1/2 x 15 1/4 - 1/4 Hardboard

Table

- G Table (1) 20 x 30 - 1/2 Plywood

Hold-Downs

- H Tall Hold-Downs (2) 10 x 12 - 1 1/2 Plywood
- I Short Hold-Downs (2) 4 1/2 x 10 1/16 - 1 1/2 Plywood
- J Clamp Pads (4) 2 1/2 x 1 5/16 - 1 1/2 Plywood