

ultimate

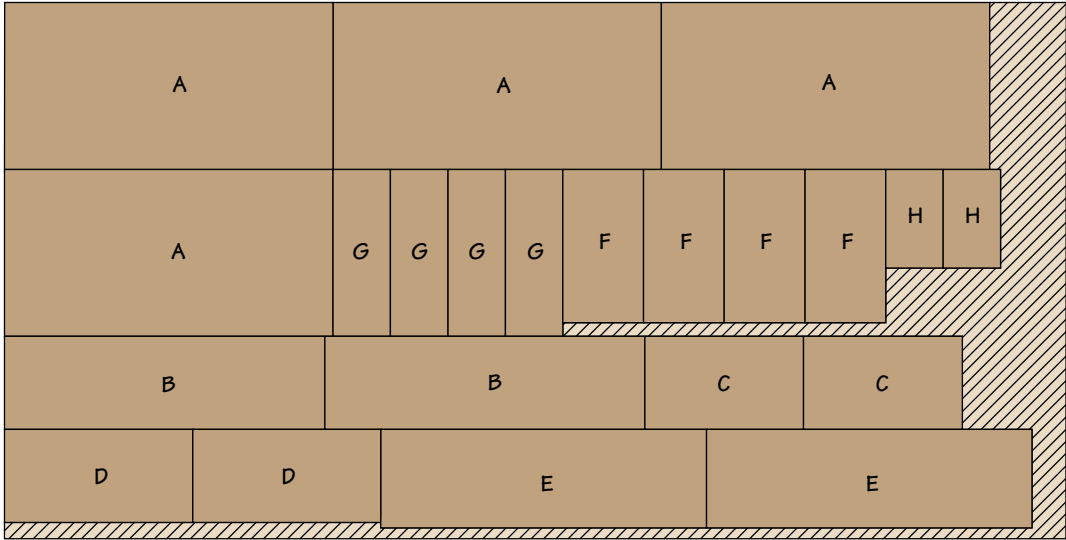
Router Table

Materials & Hardware

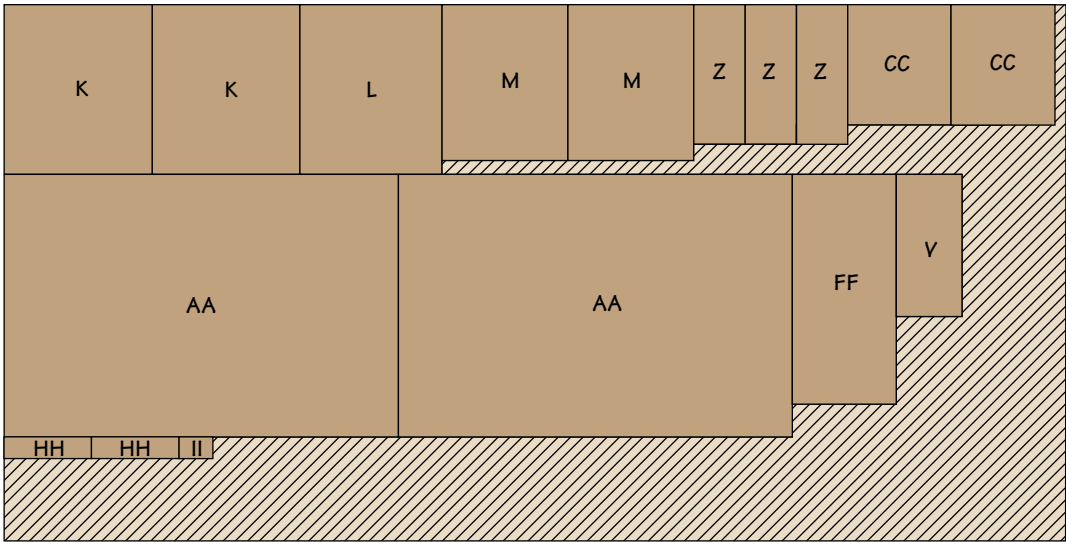
A	Sides (4)	15¼ x 30 - ¾ MDF	
B	Backs (2)	8½ x 29¼ - ¾ MDF	
C	Tops (2)	8½ x 14½ - ¾ MDF	
D	Bottoms (2)	8½ x 17 ³ / ₁₆ - ¾ MDF	
E	Doors (2)	9 x 29 ³ / ₄ - ¾ MDF	
F	Shelves (4)	7 ³ / ₈ x 14 - ¾ MDF	
G	Base Sides (4)	5¼ x 15¼ - ¾ MDF	
H	Base Fronts (2)	5¼ x 9 - ¾ MDF	
I	Cleats (1)	¾ x ¾ - 84 rgh.	
J	Corner Blocks (2)	1½ x 3½ - 5/8	
K	Sides (2)	13½ x 15½ - ¾ MDF	
L	Back (1)	13 x 15½ - ¾ MDF	
M	Top/Bottom (2)	13 x 14¼ - ¾ MDF	
N	Edging (2)	¾ x ¾ - 13	
O	Long Side (1)	2½ x 8 ¹³ / ₁₆ - ¾ MDF	
P	Short Side (1)	2½ x 5 ¹³ / ₁₆ - ¾ MDF	
Q	Long Back (1)	2½ x 19¼ - ¾ MDF	
R	Short Back (1)	2½ x 14 ¾ - ¾ MDF	
S	End (1)	2½ x 4½ - ¾ MDF	
T	Bottom (1)	9 ⁹ / ₁₆ x 20 - ¼ Hdbd.	
U	Blast Gate (1)	3¾ x 3¾ - ¼ Hdbd.	
V	Support Plate (1)	¾ x 6 - 13	
W	Drawer Fronts/Backs (6)	½ x 4 - 10	
X	Drawer Sides (6)	½ x 4 - 13	
Y	Drawer Bottoms (3)	10½ x 12½ - ¼ Hdbd.	
Z	False Fronts (3)	4 ¹¹ / ₁₆ x 12 ¾ - ¾ MDF	
AA	Table Core (1)	24 x 36 - 1½ MDF	
BB	Table Skins (2)	24 x 36 - Plastic Laminate	
CC	Table Extension Core (1)	9½ x 11 - 1½ MDF	
DD	Table Extension Skins (2)	9½ x 11 - Plas. Lam.	
EE	Support Arm (1)	¾ x 1½ - 12	
FF	Fence Base (1)	9½ x 21 - ¾ MDF	
GG	Fence Runners (2)	¼ x 5 ⁵ / ₁₆ - 4¾	
HH	Fence Sides (2)	2 x 8 - ¾ MDF	
II	Fence Back (1)	2 x 3 - ¾ MDF	
JJ	Fence Cap (1)	4½ x 8 - ¼ Acrylic	
KK	Fence Fronts (2)	¾ x 3 - 28	
LL	Fence Top (1)	¾ x 1½ - 28	
			<ul style="list-style-type: none">• (24) #6 x 1½ Fh Woodscrews• (64) #8 x 1¼ Fh Woodscrews• (22) #8 x 1½ Fh Woodscrews• (4) #8 x 2 Fh Woodscrews• (2) 4" Fixed Casters• (8) ¾"-16 x 1½" Carriage Bolts• (10) ¾" Flat Washers• (10) ¾"-16 Hex Nuts• (2) ¾"-16 Leg Levelers• (2) ¾"-16 T-Nuts• (2) ¾"-16 Acorn Nuts• (16) ¼"-dia. Shelf Pins• (5) 4" Drawer/Door Pulls w/Screws• (2) 1½" x 30" Piano Hinges w/Screws• (2) Magnetic Catches w/Screws• (9) #8 x ¾" Fh Woodscrews• (1) 2½" Dust Port• (8) ¼" Flat Washers• (8) ¼"-20 Hex Lock Nuts• (8) ¼"-20 x 2" Carriage Bolts• (6) #8 x 1" Fh Woodscrews• (3pr.) 12" Full-Ext. Drawer Slides w/Screws• (2) 1½" Hinges w/Screws• (1) ¾"-16 x 4½" Fh Machine Screw• (2) ¾"-16 Nylon Lock Nuts• (2) Leg Levelers w/Nylon Inserts• (4) ¼"-20 T-Nuts• (4) ¼"-20 x 1½" Fh Machine Screws• (5) #6 x ¾" Fh Woodscrews• (2) ¼"-20 x 1¼" Hex Bolts• (2) ¼"-20 Locking Levers• (1) ¼"-20 Coupling Nut• (1) Micro-Adjuster• (2) 48" Mini T-Track w/Screws• (1) 36" Aluminum Miter Track w/Screws• (1) Power Switch

Cutting Diagram

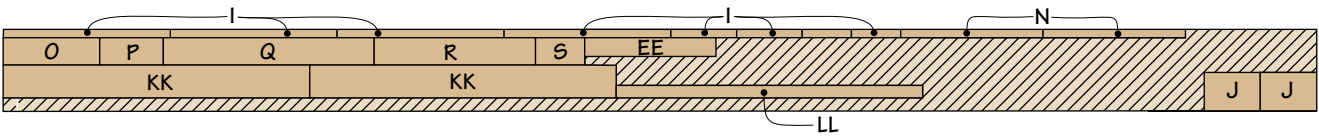
49" x 97"- 3/4" MDF



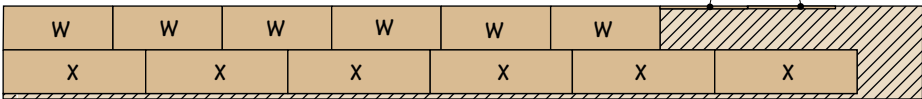
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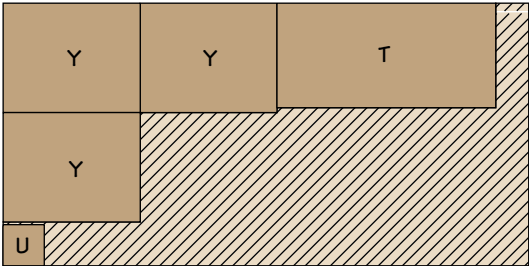
3/4" x 7 1/2"- 120" HARDWOOD



3/4" x 8 1/2"- 84" HARDWOOD



1/4" x 24"- 48" Hrbd.



ALSO NEEDED: One sheet plastic laminate
One 12" x 12" piece of Acrylic