

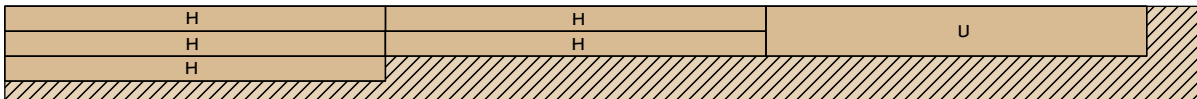
Folding Table

Materials List

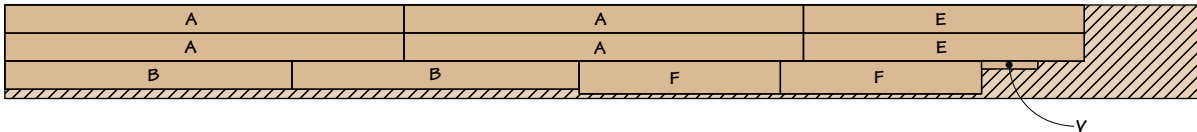
A	Side Rails (4)	$\frac{3}{4}$ x 2 $\frac{1}{4}$ - 32	O	Leg Slides (2)	$\frac{1}{2}$ -O.D. x 16 $\frac{3}{8}$ Alum. Tube	• (12) $\frac{1}{4}$ "-20 Lock Nuts
B	End Rails (2)	$\frac{3}{4}$ x 2 $\frac{1}{4}$ - 23	P	Wing Rods (2)	$\frac{1}{4}$ "-20 x 17 $\frac{3}{8}$ Thd. Rod	• (12) $\frac{1}{4}$ " Washers
C	Wing Tops (2)	24 x 32 - $\frac{1}{4}$ Ply.	Q	Wing Slides (2)	$\frac{1}{2}$ -O.D. x 16 $\frac{1}{8}$ Alum. Tube	• (8) #8 x 3" Fh Woodscrews
D	Center Top (1)	24 x 4 $\frac{1}{4}$ - $\frac{1}{4}$ Ply.	R	Wing Braces (4)	1 x 21 - $\frac{1}{8}$ Alum.	• (8) #8 x 2 $\frac{1}{2}$ " Fh Woodscrews
E	Hinge Rails (2)	$\frac{3}{4}$ x 2 $\frac{1}{4}$ - 22 $\frac{1}{2}$	S	Pins (2)	$\frac{3}{8}$ -Dia. x 13 $\frac{3}{4}$ Alum. Rod	• (1) Case Handle
F	Slide Stops (2)	$\frac{3}{4}$ x 2 $\frac{5}{8}$ - 16 $\frac{1}{8}$	T	Leg Braces (4)	1 x 20 - $\frac{1}{8}$ Alum.	• (1 pr.) Draw Catches
G	End Blocks (2)	$\frac{3}{4}$ x 2 - 17 $\frac{5}{8}$	U	Catch Plates (2)	$\frac{1}{4}$ x 4 - 30 $\frac{1}{2}$	
H	Slide Strips (10)	$\frac{1}{4}$ x 2 - 31 $\frac{1}{4}$ Rgh.	V	Catches (4)	$\frac{5}{8}$ x $\frac{3}{4}$ - 1 $\frac{1}{8}$	
I	Center Block (1)	$\frac{3}{4}$ x 4 $\frac{1}{4}$ - 24				• (2) 1 $\frac{1}{2}$ " x 24" Continuous Hinges
J	King Posts (4)	$\frac{3}{4}$ x 2 $\frac{1}{2}$ - 7				• (48) #6 x $\frac{5}{8}$ " Fh Woodscrews
K	Legs (4)	1 $\frac{1}{2}$ x 2 - 29 $\frac{7}{8}$				• (4) $\frac{3}{8}$ "-16 x 3" Carriage Bolts
L	Leg Rails (2)	$\frac{3}{4}$ x 3 $\frac{1}{2}$ - 19 $\frac{1}{2}$				• (4) $\frac{3}{8}$ " Washers
M	Webs (2)	22 $\frac{1}{2}$ x 14 - $\frac{1}{4}$ Ply.				• (4) $\frac{3}{8}$ "-16 Lock Nuts
N	Leg Rods (2)	$\frac{1}{4}$ "-20 x 17 $\frac{5}{8}$ Thd. Rod				• (4) $\frac{1}{4}$ "-20 x 2" Carriage Bolts

Cutting Diagram

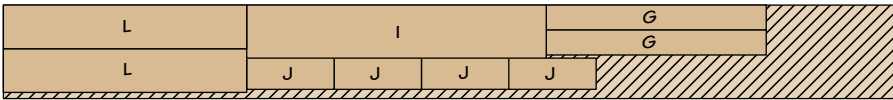
$\frac{3}{4}$ " x 7 $\frac{1}{2}$ " - 96" PINE (5.0 Bd. Ft.)



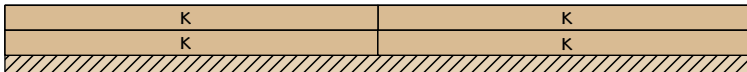
$\frac{3}{4}$ " x 7 $\frac{1}{2}$ " - 96" PINE (5.0 Bd. Ft.)



$\frac{3}{4}$ " x 7 $\frac{1}{2}$ " - 72" PINE (3.8 Bd. Ft.)



1 $\frac{1}{2}$ " x 5 $\frac{1}{2}$ " - 60" PINE (4.6 Bd. Ft.)



NOTE: PARTS 'H' AND 'U'
RESAWN AND PLANED
TO $\frac{1}{4}$ " THICK

Cutting Diagram cont.

48" x 96" - 1/4" PLYWOOD

